



**IVM Chemicals srl - International Wood Coatings Division**  
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# Modern Furniture

PRODUCTS FOR MODERN FURNITURE



A IVM CHEMICALS' BRAND



## Coating cycles

Milesi recommends the following cycles in order to satisfy the most widespread needs in the field of modern furniture coating. Its Technical Service is available for advice on products and cycles suitable to individual and specific needs.

### 1 - Clear cycle, matt top-coat, general use

**Wood:** Beech, National walnut, Tanganika walnut

Operation	Product	Application	Complementary product
Dye	CLT	Spray	LZC 1000
Base-Coat	LBA 26	Spray	LNB 77 cat. 50% - LZC 1026
Top-Coat	LGA 2x Series	Spray	LNB 77 cat. 50% - LZC 1026

### 2 - Clear cycle, matt top-coat, open pore, general use

**Wood:** National walnut, Tanganika walnut, Durmast, Ash

Operation	Product	Application	Complementary product
Dye	CLT	Spray	LZC 1000
Base-Coat	LBA 21 (1 layer)	Spray	LNB 21 cat. 50% - LZC 1026
Top-Coat	LGA 2x Series	Spray	LNB 77 cat. 50% - LZC 1026

### 3 - Clear cycle, glossy top-coat, closed pore, general use

**Wood:** National walnut, Tanganika walnut, Mahogany

Operation	Product	Application	Complementary product
Dye	CLT	Spray	LZC 1000
Base-Coat	LBA 38 (2 layer)	Spray	LNB 17 cat. 40% - LZC 1026
Top-Coat	LDA 200	Spray	LNB 50 cat. 50% - LZC 70

### 4 - Clear cycle, glossy top-coat, closed pore, high quality

**Wood:** National walnut, Tanganika walnut, Mahogany

Operation	Product	Application	Complementary product
Dye	CLT	Spray	LZC 1000
Sealer	LQA 836	Spray	LNB 837 cat. 100%
Base-Coat	LRA 94 (2 layer)	Spray	LOB 810 cat. 2% - LOB 828 cat. 2% - LZC 1000
Top-Coat	LDA 200	Spray	LNB 50 cat. 50% - LZC 70

### 5 - Clear cycle, matt top-coat, open pore, high quality

**Wood:** Beech, National walnut, Tanganika walnut, Mahogany

Operation	Product	Application	Complementary product
Dye	CLT	Spray	LZC 1000
Base-Coat	LBA 38 (2 layer)	Spray	LNB 17 cat. 40% - LZC 1026
Top-Coat	LGA 23x Series	Spray	LNB 18 cat. 50% - LZC 8643

### 6 - Clear cycle, matt top-coat, open pore, anti-yellowing

**Wood:** light color woods

Operation	Product	Application	Complementary product
Dye	CLT	Spray	LZC 1000
Base-Coat	LJA 99	Spray	LNB 99 cat. 10-20% - LZC 1026
Top-Coat	LUA 46x Series	Spray	LNB 99 cat. 10-20% - LZC 1026

### 7 - Pigmented cycle, matt or glossy top-coat, closed pore, high quality

**Wood:** MDF, multilayer, veneered

Operation	Product	Application	Complementary product
Sealer	LQA 836	Spray	LNB 837 cat. 100%
Base-Coat	LRR 013 (2 layers) <i>or</i> LBR 30 (2 layers)	Spray Spray	LOB 810 cat. 2% - LOB 828 cat. 2% - LZC 1000 LNB 77 cat. 40% - LZC 1026
Top-Coat	Kromosystem (KKR Series - KHR Series)	Spray	LNB 77 - LNB 110 cat. 50% - LZC 1026 - LCZ 8643

### 8 - Clear cycle, matt finish, open pore, water borne, generic use

Operation	Product	Application	Complementary product
Stain	CLT	Spray	Water
Base-Coat	HAC 6 (1 layer)	Spray	HNB 2 cat. 10%
Top-Coat	HEC 7x	Spray	Water

